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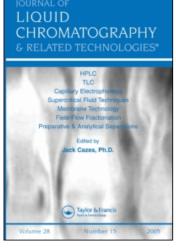
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# STUDIES ON SIMULTANEOUS MOLECULAR WEIGHT AND SPREADING CALIBRATION IN STERIC EXCLUSION LIQUID CHROMATOGRAPHY

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#### ABSTRACT

Two improved methods of molecular weight calibration are described where simultaneously parameters of a symmetrical spreading function are obtained through the use of polymolecular molecular weight standards and of average retention wolumes. In the first method a linear molecular weight calibration is assumed and the second method is based on a universal molecular weight calibration curve obtained with narrow MWD polystyrene standards.

The proposed methods have been tested using two polymolecular polystyrene standards confirming good convergence of the applied iteration procedures

and giving very promising results.

# INTRODUCT ION

Establishing of the molecular weight distribution /MWD/ curve of polymers by means of the size exclusion liquid chromatography /GPC/ requires prior calibration of the molecular weight, M, versus re-

tention volume, V, dependence /1-4/. In previous publications /5-7/ it was demonstrated that introducing the concept of average retention volumes, V. one simplifies seriously the task of establishing the molecular weight calibration in case of standards of practically any polymolecularity. The exponential or logarithmic nonlinearities of the calibration dependences remain only in the definitions of appropriate average retention volumes while for the evaluation of the calibration parameters the simple linear least squares method is adequate. In this paper improvements of the above mentioned calibration methods are described. Using two characterized polymolecular polymer standards the true molecular weight calibration may be established and, simultaneously, the spreading parameters of a Gaussian spreading function determined. In the improved methods either a linear model of the V - lnM dependence or the universal molecular weight calibration curve of any shape are applied.

Below the theoretical basis of the proposed methods is described. The performance of both methods will be illustrated using two broad MWD polystyrene standards with known values of the number-average,  $\overline{\mathbf{M}}_{\mathbf{n}}$ , and the weight-average,  $\overline{\mathbf{M}}_{\mathbf{w}}$ , molecular weights.

# THEORETICAL

True average molecular weights,  $\overline{M}_t$ , of polymolecular polymer samples depend in the following way on the experimental average molecular weights,  $\overline{M}_e$ , calculated from a chromatogram according to a true molecular weight calibration /1,8,9/

$$\bar{\mathbf{M}}_{t} = \mathbf{X}_{\bar{\mathbf{M}}} \cdot \bar{\mathbf{M}}_{\mathbf{e}}$$
 /1/

Factors  $X_{\overline{M}}$  corresponding to  $\overline{M}_{\Omega}$  and  $\overline{M}_{\overline{M}}$  may be expressed as /8/

$$X_{1} = X_{1} = \exp(6^{2}/2c_{2}^{2})$$
 /2/

$$X_{\overline{M}_{W}} = X_{W} = \exp(-6^{2}/2C_{2}^{2})$$
 /3/

where  $6^2$ , the variance of a single species chromatogram, is the spreading parameter squared and  $C_2$  is the slope of the molecular weight calibration curve at the peak position of the chromatogram or the slope of a linear calibration

$$V = C_1 - C_2 \cdot \ln M$$
 /4/

Average retention volumes are expressed by average molecular weights using the actual model of the molecular weight calibration /5-7/. Using  $\overline{\mathbf{M}}_{t}$  the true average retention volume,  $\overline{\mathbf{V}}_{t}$ , is defined, i.e. a quantity with eliminated spreading effects. One can thus evaluate  $\overline{\mathbf{V}}_{t}$  from the experimental chromatogram taking advantage of equation /1/.

Linear Molecular Weight and Spreading Calibration. Equation /4/ may be written for the true quantities  $\overline{V}_\pm$  and  $\overline{M}_\pm$  as

$$\overline{V}_{t} = C_{1} - C_{2} \cdot \ln \overline{M}_{t}$$
 /5/

Using equation /5/ and equations /1/ - /3/ one can get the following expressions derining  $\bar{V}_t$  corresponding to either  $\bar{M}_n$  or  $\bar{M}_u$ 

$$\bar{V}_{\bar{M}_{n,t}} = \bar{V}_{n,t} = c_1 - c_2 \cdot \ln \bar{M}_{n,e} - c_2 \ln X_n = \bar{V}_{n,e} - 6^2 / 2c_2$$
 /6/

$$\bar{V}_{\bar{M}_{w,t}} = \bar{V}_{w,t} = c_1 - c_2 \cdot \ln \bar{M}_{w,e} - c_2 \ln \bar{X}_w = \bar{V}_{w,e} + 6^2 / 2c_2 / 7 / 6^2$$

The experimental average retention volumes  $\overline{V}_{n,e}$  and  $\overline{V}_{w,e}$  may be expressed as /7/

$$\overline{V}_{n,e} = C_2 \cdot \ln \left[ \sum_{i} F(V_i) \exp(V_i/C_2) \right] / 8/$$

$$\vec{V}_{w,e} = -C_2 \cdot \ln \left[ \sum_{i} F(V_i) \exp(-V_i/C_2) \right]$$
 /9/

where  $F(V_1)$  is the weight fraction of the experimental chromatogram calculated for the retention volume  $V_1$  and the summation includes all weight fractions. As follows from equations /6/-/9/ for the evaluation of  $\overline{V}_0$  one needs the experimental chromatogram, F(V), and the value of  $C_2$  while for the evaluation of  $\overline{V}_1$  one requires additionally the value of  $C_2$ . In order to develop expressions for the iterative evaluation of parameters  $C_2$  and  $C_1$  equation /5/ may be written for  $\overline{M}_0$  and  $\overline{M}_0$  of two samples with broad MWD. After straightforward transformations of the above mentioned 4 equations and using the relation

$$\vec{\mathbf{v}}_{n,t} + \vec{\mathbf{v}}_{w,t} = \vec{\mathbf{v}}_{n,e} + \vec{\mathbf{v}}_{w,e}$$
 /10/

one gets the following solutions for  $C_2$  and  $C_1$ 

$$C_{2} = \frac{\vec{V}_{n,e,1} + \vec{V}_{w,e,1} - \vec{V}_{n,e,2} - \vec{V}_{w,e,2}}{\ln(\vec{k}_{n,t,2} \cdot \vec{k}_{w,t,2} / \vec{M}_{n,t,1} \cdot \vec{k}_{w,t,1})}$$
/11/

On RHS of eqs./11/ and /12/ indices 1 and 2 correspond to samples 1 and 2, respectively. Equation /11/ may serve as a simple expression for the iterative evaluation of  $C_2$ . With a starting value of  $C_2$  one calculates  $\overline{V}_{n,e}$  and  $\overline{V}_{w,e}$  of both samples using equations /8/ and /9/. A corrected  $C_2$  is then calculated from equation /11/. The iteration calculations are continued until the value of  $C_2$  becomes constant at an assumed level of accuracy. In order to speed up the convergence of the iteration procedure, in every iteration step except the initial one, the temporary value of  $C_2$  is taken as equal to the arithmetic average of  $C_2$  values of two consecutive iterations /7/. In the last iteration  $C_1$  is calculated from equation /12/. Knowing  $C_1$  and  $C_2$  the values of  $\overline{M}_{n,e}$  and  $\overline{M}_{w,e}$  may

$$\bar{M}_{n,e} = \exp(C_1/C_2) \cdot \left[ \sum_{i} F(V_i) \exp(V_i/C_2) \right]^{-1} /13/$$

$$\overline{M}_{w,e} = \exp(C_1/C_2) \cdot \left[ \sum_{i} F(V_i) \exp(-V_i/C_2) \right] /14/$$

From equations /1/ - /3/ follows that

be calculated using the expressions

$$\mathbf{6}_{\bar{M}_n} = \mathbf{6}_n = C_2 \left[ 2 \ln (\bar{M}_{n,t} / \bar{M}_{n,e}) \right]^{1/2}$$
 /15/

$$\mathbf{6}_{\overline{M}_{w}} = \mathbf{6}_{w} = \mathbf{c}_{2} \left[ 2 \ln \left( \overline{M}_{w,e} / \overline{M}_{w,t} \right) \right]^{1/2}$$
 /16/

Thus the described above simple iterative procedure enables the evaluation of the linear molecular weight calibration parameters C<sub>1</sub> and C<sub>2</sub> as well as the calculation of the spreading parameter **5** using experimental data of two characterized standards with broad MWD.

Universal Molecular Weight Calibration. The universal molecular weight calibration curve may be generally expressed by a polynomial, i.e.

$$V = \sum_{i=0}^{n} a_i (\ln [\eta] M)^i = f (\ln [\eta] M)$$
 /17/

and

$$\ln[\eta]M = \sum_{i=0}^{m} b_i V^i = g(V)$$
 /18/

where a<sub>i</sub> and b<sub>i</sub> are parameters of the polynomials f and g, respectively, while n and m are their degrees. Values of a<sub>i</sub> and b<sub>i</sub> may be evaluated using a series of polystyrene standards with narrow MWD. Before applying the equations /17/ and /18/ for another polymer one should evaluate the and K parameters of the Mark-Houwink relation

$$\{\eta\} = K \cdot M^{\alpha}$$

It follows from equations /18/ and /19/ that

$$\ln K + (d + 1) \ln M = g(V)$$
 /20/

For polymolecular samples equation /20/ may be expressed as

$$\ln K + (\alpha + 1) \ln \overline{M}_{t} = g(\overline{V}_{t})$$
 /21/

where  $\overline{M}_t$  and  $\overline{V}_t$  have their former meanings. Writing equation /21/ for  $\overline{M}_{n,t}$  and  $\overline{M}_{w,t}$  of one polymolecular standard a set of two equations is obtained which may be solved for  $\boldsymbol{\alpha}$  and K giving the following expressions .

$$\ln K = \left[g(\overline{V}_{n,t}) + g(\overline{V}_{w,t}) - (a + 1) \ln(\overline{M}_{n,t}, \overline{M}_{w,t})\right]/2 /23/$$

Equation /22/ may serve as a simple expression for the iterative evaluation of  $\alpha$ . Values of  $\overline{V}_{n,t}$  and  $\overline{V}_{w,t}$  may be calculated according to equations /6/ and /7/, respectively, while  $\overline{V}_{n,e}$  and  $\overline{V}_{w,e}$  are to be calculated from the following equations /7/

$$\bar{V}_{n,e} = f[-(\alpha + 1) ln(\sum_{i} F(V_{i}) exp(-g(V_{i})/(\alpha + 1)))]/24/$$

$$\overline{V}_{w,e} = f\left[ (d+1)\ln\left(\sum_{i} F(V_{i})\exp(g(V_{i})/(d+1))\right) \right] /25/$$

The procedure of iterative evaluation of  $\boldsymbol{\alpha}$  according to equation /22/ is identical to the procedure of evaluation of  $C_2$  based on equation /11/. In order to calculate values of  $\boldsymbol{\delta}$  from either equation /15/ or /16/ the  $\overline{M}_{n,e}$  and  $\overline{M}_{w,e}$  values should be evaluated using the following relations /7/

$$\bar{M}_{n,e} = K^{-1/(1+at)} \left[ \sum_{i} F(V_i) \exp(-g(V_i)/(at+1)) \right]^{-1} /26/$$

$$\bar{M}_{w,e} = K = K \sum_{i}^{-1/(1+ai)} \sum_{i} F(V_i) \exp(g(V_i)/(ai+1))$$
 /27/

Thus the described simple iterative procedure enables the evaluation of the parameters  $\alpha$  and K of the universal molecular weight calibration curve using experimental data of one characterized standard with broad MWD. Preliminary evaluations of the slope  $C_2$  of the linear V-lnM relation and of the spreading parameter  $\epsilon$  are needed prior to the above iterative calculations.

#### EXPERIMENTAL

All experiments were carried out at ambient temperature using the Waters ALC/GPC model 301 instrument equipped with a set of 3 linear columns of 91.5 cm length and 0.78 cm inner diameter filled with styragel of 104 nm nominal porosity. Tetrahydrofuran /THF/ was used as the mobile phase and differential refractometer model R-401 was the detector. The model linear molecular weight calibration was measured with a series of 8 narrow MWD polystyrene standards using the peak retention volumes, Vn, of the chromatograms and the corresponding to them peak molecular weights, Mo, supplied by Waters. In order to obtain a non-linear universal molecular weight calibration curve of the applied set of columns two additional standards with low molecular weights were used. The molecular weight and GPC data of all the PS standards and of the styrene monomer are given in Table 1.

TABLE 1

Narrow MWD PS Standards and Styrene Employed for Evaluating of Linear Molecular Weight and Universal Calibrations

Standard	Mp	V <sub>p</sub> (om <sup>3</sup> /5om <sup>3</sup> )
1	830 000	15.08
2	451 000	15.94
3	196 000	17.45
4	111 000	18.11
5	35 000	19.73
6	20 500	20.68
7	9 800	21.68
8	3 550	22.98
9	2 025	23.61
10	104	26.9

For the first 8 PS standards the following linear molecular weight calibration was obtained

$$V = 35.077 - 1.462 \ln M, cm^3/5cm^3$$
 /28/

The universal molecular weight calibration curves were obtained using the polynomial regression for 10 pairs of values of  $V_p$  and  $\ln K + (\alpha + 1) \ln M_p$  where for polystyrene in THF at ambient temperature the following often applied Mark-Houwink constants were used /9/:  $K = 1.60 \cdot 10^{-2}$  cm<sup>3</sup>/g,  $\alpha = 0.706$ . According to statistical criteria /10/ polynomial of second degree was the optimum model of the V-ln[n]M relation - equation /17/, and the a<sub>i</sub> coefficients of the polynomial f have the following values

$$(a_0, a_1, a_2) = (28.76, -0.5042, -0.01229) /29/$$

For the  $\ln[\eta]M - V$  relation - equation /18/, polynomial of the third degree fitted the experimental data best and the  $b_i$  coefficients of the polynomial g are as follows

$$(b_0, b_1, b_2, b_3) = (38.82, 0.05751, -1.901, -0.001331)$$

In order to evaluate the proposed in this work two new calibration methods, 2 well characterized PS standards with broad MWD were applied. With polystyrene as the testing polymer comparisons of corresponding results are straightforward. The molecular weight data for the two PS standards are given in Table 2 where also are values of  $\overline{M}_n$  and  $\overline{M}_w$  calculated with the calibration equation /28/ from the

TABLE 2
Broad MWD PS Standards Employed with Molecular
Weight and Universal Calibration Methods

S+ on	M <sub>n</sub> •	10-3	δ™ <sub>n</sub>	M <sub>w</sub> •10 <sup>−3</sup>			δ Ñ <sub>w</sub>
Stan- dard	Osm.	GPC	% 	1.sc. 1/	sed.2/	iPC	%
1.Lus- trex	70	68	-2.9	230 <sup>1</sup> /		234	1.7
2.NBS 706 a/ b/	136.5	120.3	<b>-</b> 11.9	257.8 <sup>1/</sup>	283.1 <sup>2/</sup>	290.3	12.6

uncorrected chromatograms of the samples together with their percentage deviations from the true values, i.e. from the values of  $\overline{\mathbb{M}}_n$  and  $\overline{\mathbb{M}}_w$  measured by the osmometric /osm./ and the light scattering /l.sc./ or the sedimentation /sed./ methods.

# RESULTS

Linear Molecular Weight and Spreading Calibrations. The linear molecular weight calibration was established with the data of two broad MWD PS standards given in Table 2 and their experimental chromatograms using equations /11/ and /12/. The calculations were made for pairs of  $\overline{M}_n$  and  $\overline{M}_w$  values of the standards. Two variants of the performed calculations correspond to two different values of  $\overline{M}_w$  of NBS 706. The calculations were started with an initial value of  $C_2$ =2 and continued until  $C_2$  became constant with a relative accuracy of  $10^{-44}$  what corresponds to the per-

centage deviations of average molecular weights being less than 1%. Number of the iteration steps did not exceed 15. Finally, values of the spreading parameter 6 were obtained from either equation /15/ or /16/. Results of the calibration calculations are given in Table 3.

Universal Molecular Weight Calibration. Using equations /22/ and /23/ the Mark-Houwink coefficients were calculated separately for each of the standards characterized in Table 2. The average retention volumes  $\overline{V}_{n,t}$  and  $\overline{V}_{w,t}$  were corrected for spreading with equations /6/ and /7/, respectively, and values of the coefficients  $C_2$  and  $\boldsymbol{\delta}$  were taken from Table 3 since the preceding linear molecular weight calibration based on the same PS standards could serve as the necessary linear approximation of the true calibration curve. The iteration calculations were started with  $\boldsymbol{\alpha} = 0.706$  and in all 4 variants of possible  $C_2$ - $\boldsymbol{\delta}$  combinations taken from Table 3 no

TABLE 3 Results of Linear Molecular Weight and Spreading Calibration with 2 Broad MWD PS Standards with Known  $M_n$  and  $M_w$ 

Pair of Standards	C <sub>1</sub>	C <sub>2</sub> 5om <sup>3</sup>	No. of Standard	<b>5</b> n	<b>€</b> ₩ ′5°m³
1 + 28	35•437	1.492	1 2		0.1782 0.6852
1 + 2b	33•735	1•345	1 2	0.7227 0.7579	0.7227 0.7579

TABLE 4 Results of Universal Molecular Weight Calibration with Single Broad MWD PS Standard with Known  $\tilde{\textbf{M}}_n$  and  $\tilde{\textbf{M}}_w$ 

Standard C <sub>2</sub> , <b>5</b>	ď	K.10 <sup>2</sup> om <sup>3</sup> /g	<b>5</b> <sub>n</sub>	<b>6<sub>w</sub></b> cm <sup>3</sup> /5cm <sup>3</sup>	( <b>5</b> <sub>n</sub> + <b>5</b> <sub>w</sub> )/2
1 - a 1.492, 0.1783	0.7127	0.96	U.0582	0.2880	0.1731
1 - b 1.345, 0.7227	0.5489	6.35	0.7079	0.7392	0.7236
1.492, 0.6853	0.6896	1.29	0.6461	0.7097	J <b>.</b> 6779
1.345, 0.7579	0.5261	8.53	0.7263	0.7733	0.7498

more than 8 iteration steps were needed in order to establish & with an absolute accuracy of  $10^{-4}$ . With the obtained values of & and K the  $\overline{M}_{n,e}$  and  $\overline{M}_{w,e}$  average molecular weights were calculated with equations /26/ and /27/ and, finally, values of  $\sigma_n$  and  $\sigma_w$  were recalculated according to equations /15/ and /16/, respectively. Results of the calibration calculations are given in Table 4.

### DISCUSSION

The described above improved methods of molecular weight calibration are based on the assumption that the instrumental spreading is Gaussian. For the case of linear molecular weight calibration equation /28/ obtained with a set of narrow MWD PS standards may be considered as the true calibration relation. Thus the percentage deviations  $\delta \bar{M}$  of average molecular weights of the 2 polymolecular PS standards which are given in Table 2, columns 4 and 7, characterize the instrumental spreading. Inspection of the above mentioned  $\delta \bar{M}$  values leads to the conclusion that in the case of the standard NBS 706 either the value of  $\bar{M}_W$  measured by light scattering is the correct one or the instrumental spreading is not symmetrical. On the other hand values of  $\delta \bar{M}$  obtained for the standard Lustrex support the assumption of Gaussian spreading. It is most probable that in the case of NBS 706 the value of  $\bar{M}_W$  measured by the sedimentation method is less reliable than that obtained by light scattering.

The applied experimental data allowed thus testing of the proposed calibration methods in the case of fulfilled assumptions of the symmetrical spreading /light scattering  $\overline{M}_{W}$  values corresponding to variants a/ and in the case of either non-Gaussian spreading or, what seems to be more probable, of less accurate value of  $\overline{M}_{W}$  of one of the PS standards /sedimentation value of  $\overline{M}_{W}$  for NBS 706 corresponding to variants b/.

Results of the tests in the first case are good both for the linear as well as for the universal molecular weight calibrations. The evaluated values of the parameters C<sub>1</sub> and C<sub>2</sub> are very close to the true ones in equation /28/ /compare results obtained for the variant 1+2a, Table 3/. Similarly values of the parameters and K obtained by the improved universal molecular weight calibration method for variants 1-a

and 2-a /compare Table 4/ are close to the true values estimated with a set of narrow MWD PS standards, i.e. to values  $\alpha = 0.706$  and K=1.60.10<sup>-2</sup> cm<sup>3</sup>/g. Obviously, results obtained with the new calibration methods are less satisfactory when either the measured average molecular weights of the broad MWD standards are erroneous or the spreading deviates from a symmetrical one. This is illustrated by the results obtained for the parameters  $C_1$  and  $C_2$  /Table 3/ as well as for  $\alpha$  and K /Table 4/ which correspond to variants b.

Values of the spreading parameter 6 of the two broad MWD PS standards obtained for variants a and given in Table 3 are consistent with the corresponding 6 M deviations given in Table 2. The differences between values of 5 and of 5 given in Table 4 are due to the more accurate modelling of the calibration relation in the region of low molecular weights what was achieved by the addition of two standards with low M while establishing the universal molecular weight calibration with narrow MWD PS standards /compare Table 1, rows 9 and 10/.

It may be concluded that the proposed in this work two improved methods of linear molecular weight and spreading calibration and of universal molecular weight calibration using broad MWD standards are simple in application. The performed experimental evaluations indicate that both methods give very promising results and the convergence of the corresponding iteration procedures is good.

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